

PRODUCT DATA SHEET

GRAPHITE HD DECO A

clear



Z

Application

cabs (refurbishing), boxes, busses (repair), sign writing



Description:

- good leveling
- fast to assemble
- fast drying

Remarks:

The substrate should be clean, free of dust, rust, oil and grease

Special remarks

- The products are suitable for professional use only.
- It cannot be ruled out that this product contains particles < 0.1 μm



Paint process

RAPID 1, 2, 3, 4

Spreading rate

Solid content

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

R-M Automotive Refinish Paints, BASF Coatings S.A.S, F-60676 Clermont-de-l'Oise Cedex

Jan 2014

Perfection made simple












PRODUCT DATA SHEET






GRAPHITE HD DECO A

clear

Z

	Mixing ratio	100:25:25 by volume			
	Hardener	H350 or H300			
	Reducer	DECO A			
	Spray viscosity DIN 4 / 20°C	18 s. DIN 4	Potlife 20 °C	1 h	

Application		 Compliant-garvity feed cup	 HVLP-Spray gun	 Suction cup	 Airless/Airmix (ESTA)	 Pressure pot/Dble membr. Pump
Atomization pressure	bar	2,2 - 2,5	2	2,5	-	2,5
Material pressure	bar	--	-	-	-	0,8-1,5
Nozzle size	mm	1,4	1,5	1,7	-	1,0-1,1
Voltage	kV	-	-	-	-	-
Elect. Resistance	Ω	-	-	-	-	-
Number of spraycoats		1 1/2	1 1/2	1 1/2	-	1 1/2
Flash off	min.	without	without	without	-	without
Filmbuild	µm	40-60				

Drying		 over-coatable	 tack free	 tapeable	 ready to assamble	 sandable
		Min. Max.				
Panel temperat.	20°C	120 min	120 min	120 min	120 min	
Panel temperat.	60°C					

Remarks ! Use paper with a sized face for masking
 Application: See Painting Process RAPID
 Use adhesion promoter TRANSPARENT SEALER CP after 8 h at 20°C or oven drying.
 GHD DECO A can also be used in GHD CLEAR and also with GHD PUR PRIMER / FILLER.. However the maximum amount of GHD DECO A should only be 50% of the used reducer (premix of GHD DECO A and GV-... 1:1)