

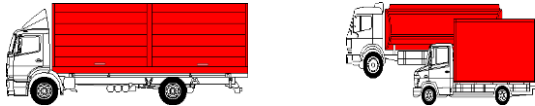
PRODUCT DATA SHEET

GHD ETCH PRIMER FILLER CF

PF

Application

boxes (aluminum), dumptruck (aluminum), flatbeds (aluminum), boxes, bulk loading vehicles (aluminum)



Substrates:

- = very well suited
- = well suited
- = suited in some cases

Steel	○
Galv. Steel	●
Stainless steel	○
Aluminium	●●
Anodized Aluminium	●●
GRP / SMC	●
PP-EPDM	○
RM CV-Primer	○
RM CV-Primer-Filler / Filler	○
Powder	○
Coil-Coating	○
Plywood	●
Wood	○
OEM Paint work	●
Old paint work	○

Description:

- good leveling
- suitable for large areas / surfaces
- fast drying
- chromate free with good corrosion protection

Remarks:

The substrate should be clean, free of dust, rust, oil and grease

Special remarks

- The products are suitable for professional use only.
- It cannot be ruled out that this product contains particles < 0.1 µm
- **2004/42/IIIB (c III)(780)750:** The EU limit value for this product (product category: IIB(d) in ready to use form is max.. 780 g/l. **The VOC content of this product is 750 g/l.**



Paint process

P 3.2

Spreading rate

≈ 169 m² / l / 1µm

Solid content

≈ 37,5 %

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

R-M Automotive Refinish Paints, BASF Coatings S.A.S, F-60676 Clermont-de-l'Oise Cedex

Jan 2014





Perfection made simple








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	Mixing ratio	100:50:20 by volume	
	Hardener	ACTIVATOR FOR PRIMER FILLER CF	
	Reducer	GV300, slow GV300, slow GV400, very slow	15 - 20°C 20 - 25°C 25 - 30°C
	Spray viscosity DIN 4 / 20°C	16-17 s. DIN 4	Potlife 8 °C

Application		 Compliant-garvity feed cup	 HVLP-Spray gun	 Suction cup	 Airless/Airmix (ESTA)	 Pressure pot/ Dble membr. Pump
Atomization pressure	bar	2,2 - 2,5	2,0	2,5	2,0	2,5
Material pressure	bar	--	-	-	120 - 150	0,8 - 1,5
Nozzle size	mm	1,6 - 1,8	1,7	1,7	0,28	1,0 - 1,1
Voltage	kV	-	-	-	-	-
Elect. Resistance	Ω	-	-	-	-	-
Number of spraycoats		2,5 - 3	2,5 - 3	2,5 - 3	2	2,5 - 3
Flash off	min.	until matt	until matt	until matt	until matt	until matt
Filmbuild	µm	> 30				

	Drying	 over-coatable	 tack free	 tapeable	 ready to assemble	 sandable
		Min. Max.				
Panel temperat.	20°C	30 min				
Panel temperat.	60°C	10 min				

Remarks



Do not overcoat with polyester products! Do not overcoat with ONYX!
To be used only in 2-stage systems. Apply topcoat within one working day (8 hours).
Do not use GHD ETCH PRIMER FILLER CF on sandblasted areas
The adhesion on hot dipped galvanized steel has to be checked before.

