

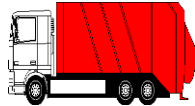
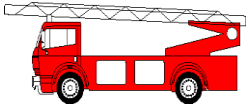
PRODUCT DATA SHEET

GRAPHITE HD TEXTURING AGENT

Z

Application

all applications, structure effect



Description:

- suitable on all RM CV primer filler and filler
- suitable for large areas / surfaces
- different structure effects can be achieved

Substrates:

- = very well suited
- = well suited
- = suited in some cases

Steel	
Galv. Steel	
Stainless steel	
Aluminium	
Anodized Aluminium	
GRP / SMC	
PP-EPDM	
RM CV-Primer	
RM CV-Primer-Filler / Filler	●●
Powder	
Coil-Coating	
Plywood	
Wood	
OEM Paint work	
Old paint work	

Remarks:

The substrate should be clean, free of dust, rust, oil and grease

Find addition information in the technical data sheet of the top coat

Special remarks

- The products are suitable for professional use only.
- It cannot be ruled out that this product contains particles < 0.1 µm



Paint process

Can be used for all CV Painting Processes.

Spreading rate

≈ 536 m² / l / 1µm

Solid content

≈ 74 %

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.mpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

R-M Automotive Refinish Paints, BASF Coatings S.A.S, F-60676 Clermont-de-l'Oise Cedex

Jan 2014

Perfection made simple



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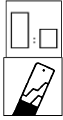
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Pre-mix

Mixing according to mixing formula or mix line GHD TOPCOAT : GHD TEXTURING AGENT in ratio 1:1



Mixing ratio

100:25:25 by volume



Hardener

H350 or H300



Reducer

GV200 CV, normal 15 - 20°C
GV300, slow 20 - 25°C
 GV400, very slow 25 - 30°C



Spray viscosity DIN 4 / 20°C

18-22 s. DIN 4

Potlife 20 °C

2 h

Application



Compliant-garvity feed cup



HVLP-Spray gun



Suction cup



Airless/Airmix (ESTA)



Pressure pot/ Dble membr. Pump

	bar	2,2 - 2,5	2	2,5	-	2,5
Atomization pressure	bar	--	-	-	-	0,8 - 1,5
Material pressure	mm	1,4	1,5	1,7	-	1,0 - 1,1
Nozzle size	kV	-	-	-	-	-
Voltage	Ω	-	-	-	-	-
Elect. Resistance		1 1/2	1 1/2	1 1/2	-	1 1/2
Number of spraycoats	min.	without	without	without		without
Flash off	μm	40-60				
Filmbuild						



Drying



over-coatable



tack free



tapeable



ready to assemble



sandable

Min. Max.

Panel temperat.	20°C	16 h	2,5 h	16 h	12 h	16 h
Panel temperat.	60°C	30 min	30 min	30 min	30 min	30 min

Remarks



Mixing ratio for GHD TOPCOAT Line and GHD TEXTURING AGENT: max. 1 : 1.
 Addition of GHD TEXTURING AGENT: See also GHD TOPCOAT Line mixing formulas.

